



AlTiN Coated

Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 3X Dia., 30° Helix (.1181-.2210)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
3.00MM	.1181	16	13	57	3	RDH5147
#31	.1200	.750	.600	2.250	1/8	RDH5148
3.10MM	.1220	22	18	63	4	RDH5149
1/8	.1250	.750	.600	2.250	1/8	RDH5150
3.20MM	.1260	22	18	63	4	RDH5151
#30	.1285	.875	.700	2.500	5/32	RDH5005
3.30MM	.1299	22	18	63	4	RDH5006
3.40MM	.1339	22	18	63	4	RDH5007
#29	.1360	.875	.700	2.500	5/32	RDH5008
3.50MM	.1378	22	18	63	4	RDH5009
9/64	.1406	.875	.700	2.500	5/32	RDH5010
3.60MM	.1417	22	18	63	4	RDH5011
3.70MM	.1457	22	18	63	4	RDH5012
3.80MM	.1496	22	18	63	4	RDH5013
#24	.1520	.875	.700	2.500	5/32	RDH5014
3.90MM	.1535	22	18	63	4	RDH5015
5/32	.1562	.875	.700	2.500	5/32	RDH5016
4.00MM	.1575	22	18	63	4	RDH5017
#21	.1590	1.000	.800	2.500	3/16	RDH5018
4.10MM	.1614	26	21	63	5	RDH5019
4.20MM	.1654	26	21	63	5	RDH5020
4.30MM	.1693	26	21	63	5	RDH5021
11/64	.1719	1.000	.800	2.500	3/16	RDH5022
4.40MM	.1732	26	21	63	5	RDH5023
4.50MM	.1772	26	21	63	5	RDH5024
4.60MM	.1811	26	21	63	5	RDH5025
4.70MM	.1850	26	21	63	5	RDH5026
3/16	.1875	1.000	.800	2.500	3/16	RDH5027
4.80MM	.1890	26	21	63	5	RDH5028
4.90MM	.1929	26	21	63	5	RDH5029
5.00MM	.1968	26	21	63	5	RDH5030
5.10MM	.2008	28	20	66	6	RDH5031
13/64	.2031	1.102	.787	2.598	15/64	RDH5032
5.20MM	.2047	28	20	66	6	RDH5033
5.30MM	.2087	28	20	66	6	RDH5034
5.40MM	.2126	28	20	66	6	RDH5035
5.50MM	.2165	28	20	66	6	RDH5036
7/32	.2187	1.102	.787	2.598	15/64	RDH5037
#2	.2210	1.102	.787	2.598	15/64	RDH5038



For detailed tolerance information, see [page 327](#).



[Speed & Feeds page 328](#).